

# Electrochemical Engineering

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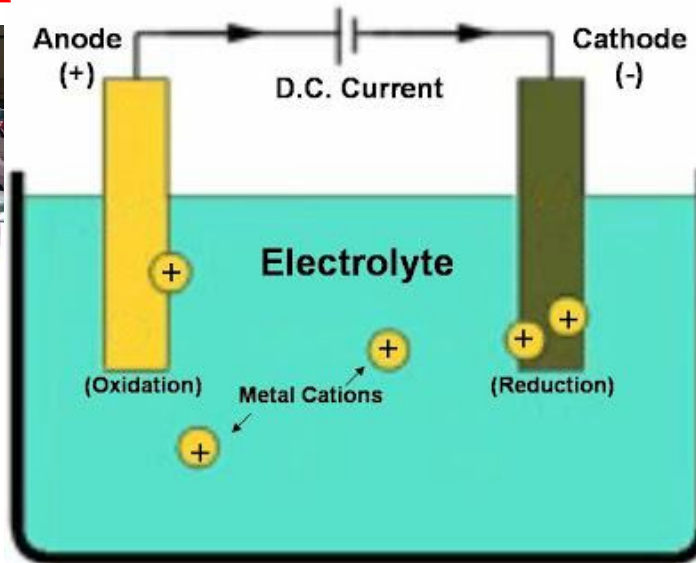
- 1. General Introduction**
- 2. Thermodynamics in Electrochemistry**
- 3. Kinetics in Electrochemistry**
- 4. Transport in Electrochemistry**
- 5. Electrochemical Methods**
- 6. Applications**

## Electrochemical Cells

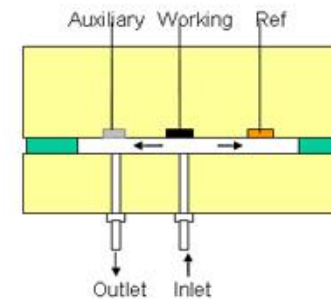
### Honda Fuel Cell Car



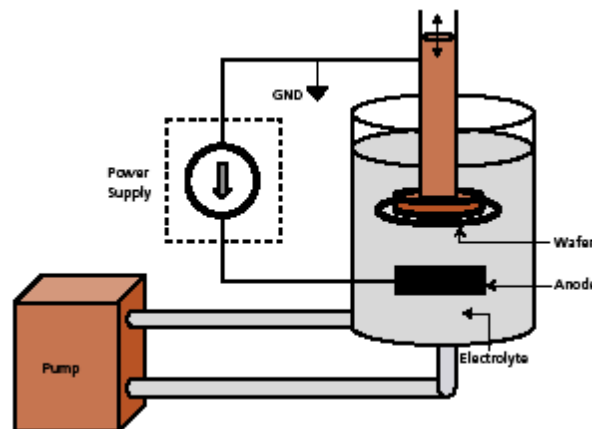
### Tesla Electric Car



### Electrochem. Sensors



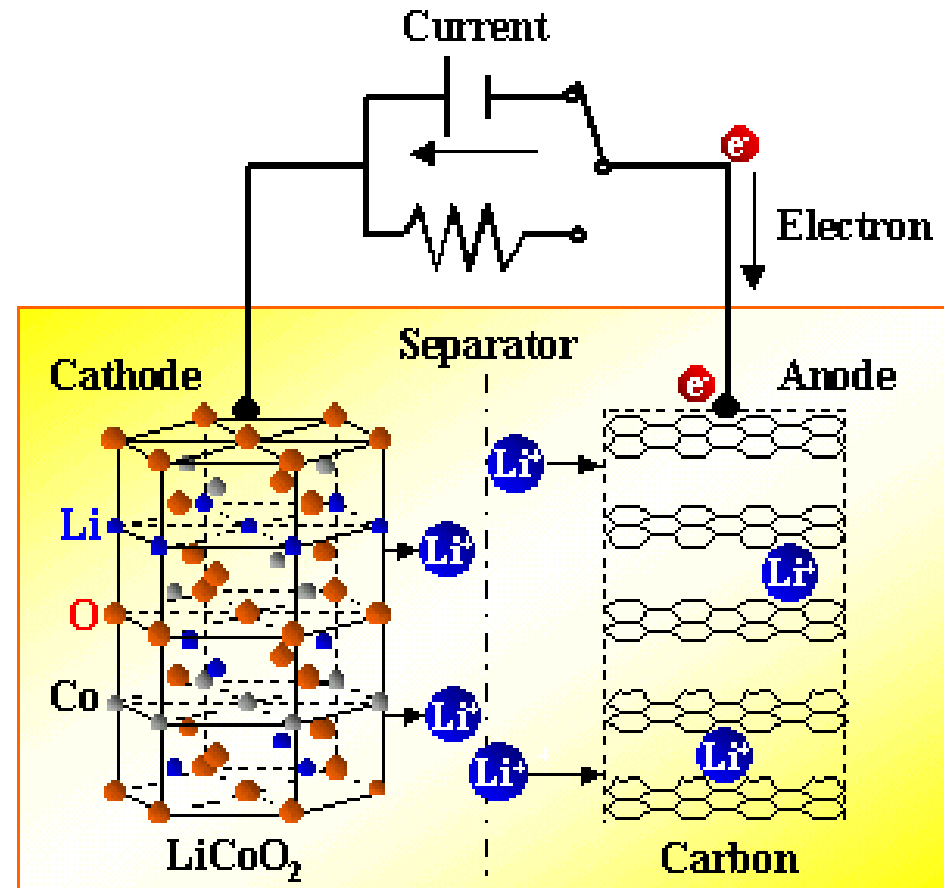
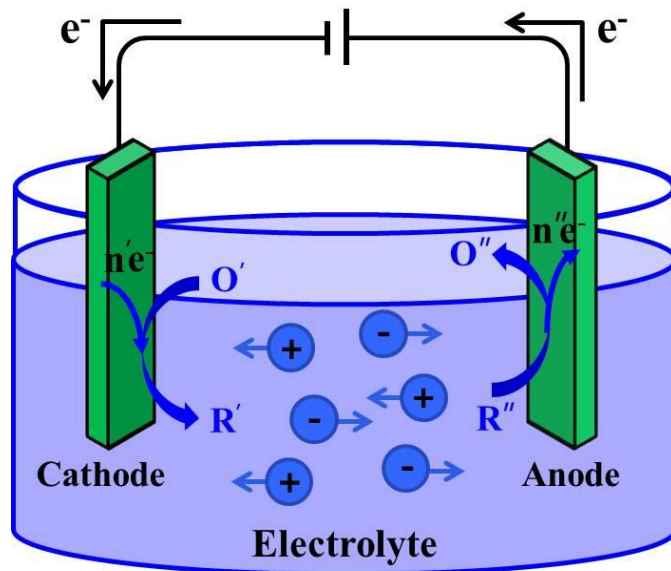
### Electroplating



### IC Cu plating

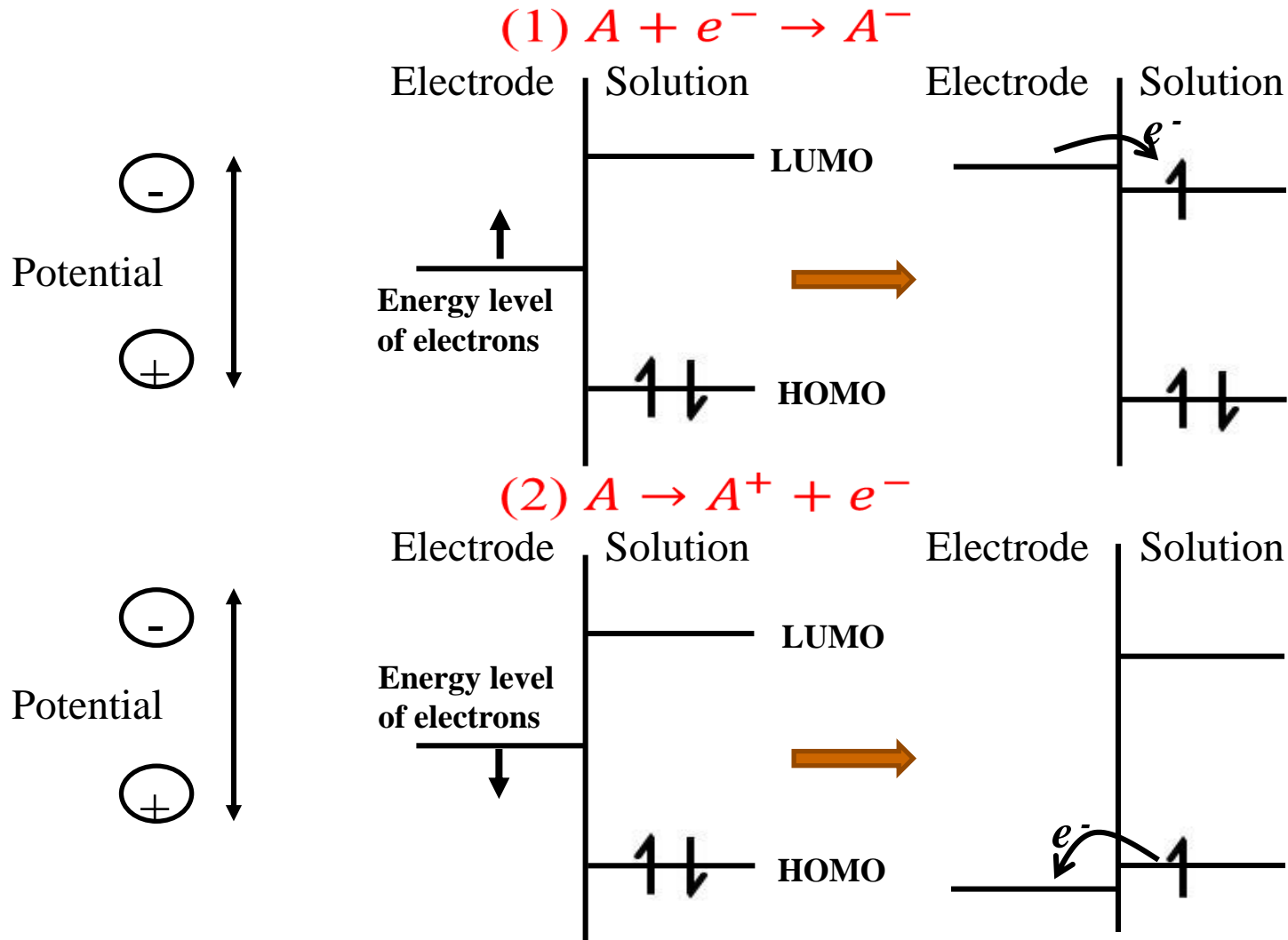


Chemical energy + thermal energy  $\leftrightarrow$  Electric energy + thermal energy



- 1. Galvanic cell ( $\Delta G < 0$ )**
  - 1) Batteries**
  - 2) Fuel cells**
  - 3) Corrosion**
  - 4) Others**
  
- 2. Electrolytic cell ( $\Delta G > 0$ )**
  - 1) Electro-synthesis**
  - 2) Electro-deposition**
  - 3) Electro-coating**
  - 4) Electro-etching**
  - 5) Others**

**Electrochemistry:** Reactions involve the charge transfer (electrons and ions) across an interface between two phases (e.g., a **solid** and an adjacent **solution**).



Charge carried by a current

$$Q = It$$

where

$I$  = strength of a current

$t$  = time

Unit of  $Q$  is Coulomb, C.

$$1 \text{ C} = 1 \text{ A.s}$$

$$1 \text{ Faraday} = 96,490 \text{ absolute Coulombs}$$

**The electrical work performed: Joule's law (Energy)**

$$work = VIt = VQ = V^2t/R$$

**The rate of electrical work (Power)**

$$P = IV = QV/t = V^2/R$$

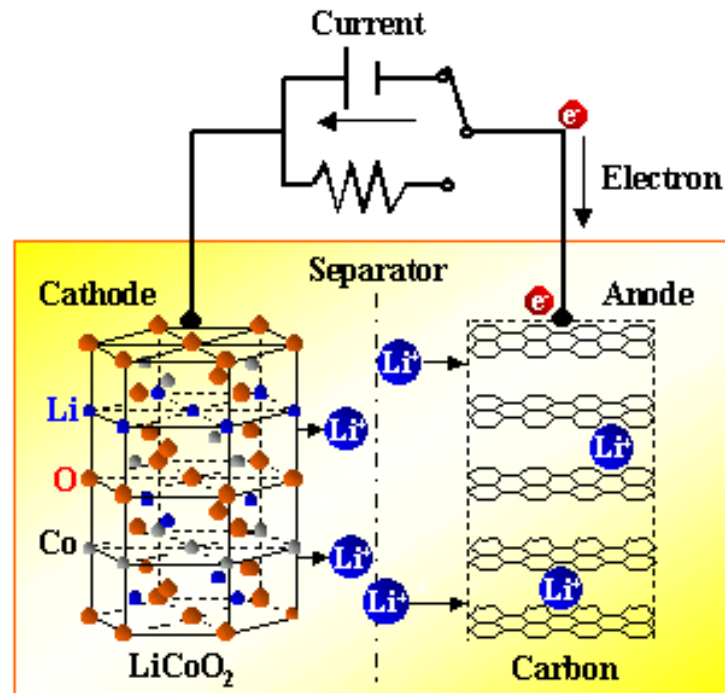


Conduction takes place by direct migration of electrons through the conductor under the influence of an applied potential.

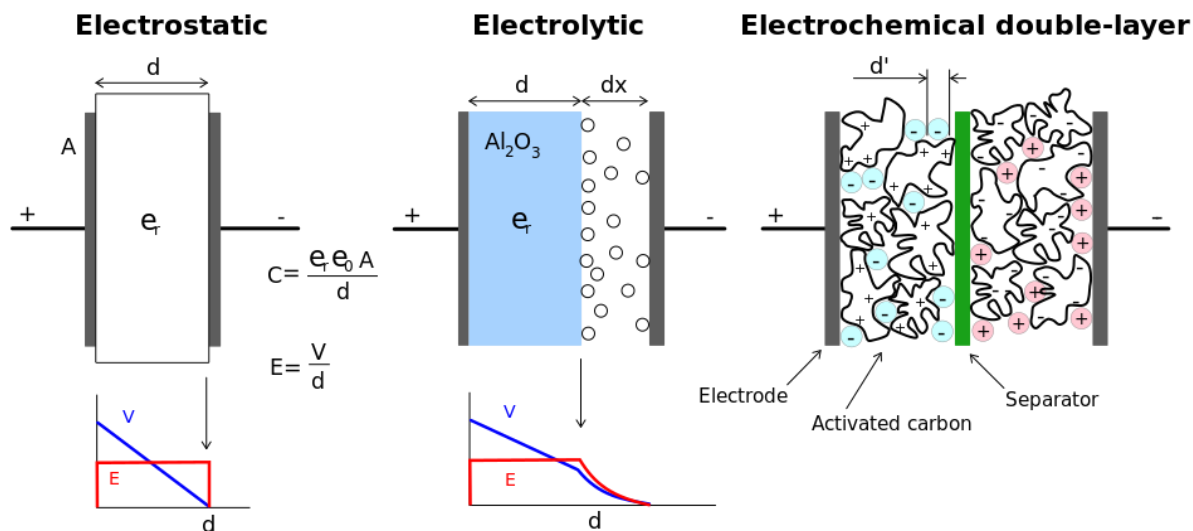
“Atoms or ions composing the conductor are not involved in the process, and except for a vibration about their mean positions of equilibrium.”

Charge transfer takes place via migration of ions, both positive and negative, toward the electrodes.

“Migration involves a transfer of electricity from one electrode to another as well as a transport of matter from one part of the conductor to another.”



- ◆ **Nonfaradaic processes:** charge associated with movement of electrolyte ions, reorientation of solvent dipoles, adsorption/desorption, etc. at the electrode-electrolyte interface



- ◆ **Faradaic processes:** charge transferred across the electrified interface as a result of an electrochemical reaction

The mass of a substance involved in reaction at the electrodes is directly proportional to the quantity of electricity passed through the solution.

$$m = (Q/F)(M/z) \quad ; \quad m = \xi(Q/F)(M/z)$$

where:

***m***: the mass of the substance liberated at an electrode in grams

***Q***: the total electric charge passed through the substance

***F*** (**Faraday constant**): 96485 C mol<sup>-1</sup>

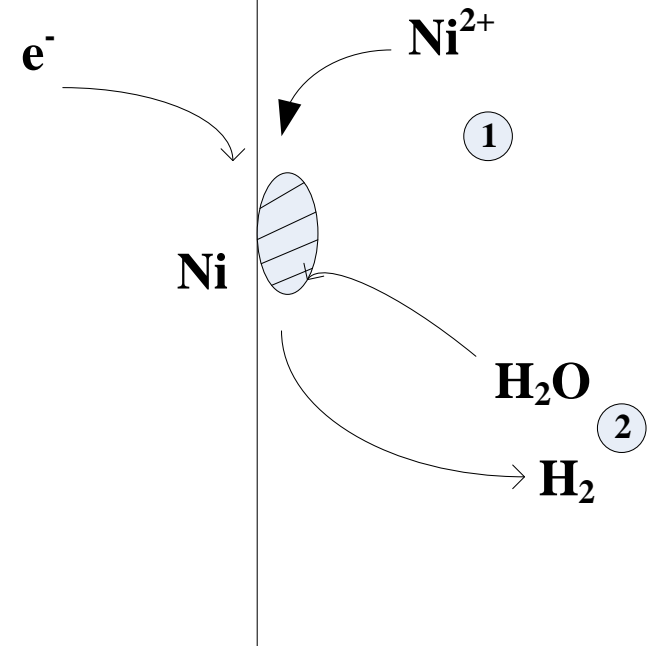
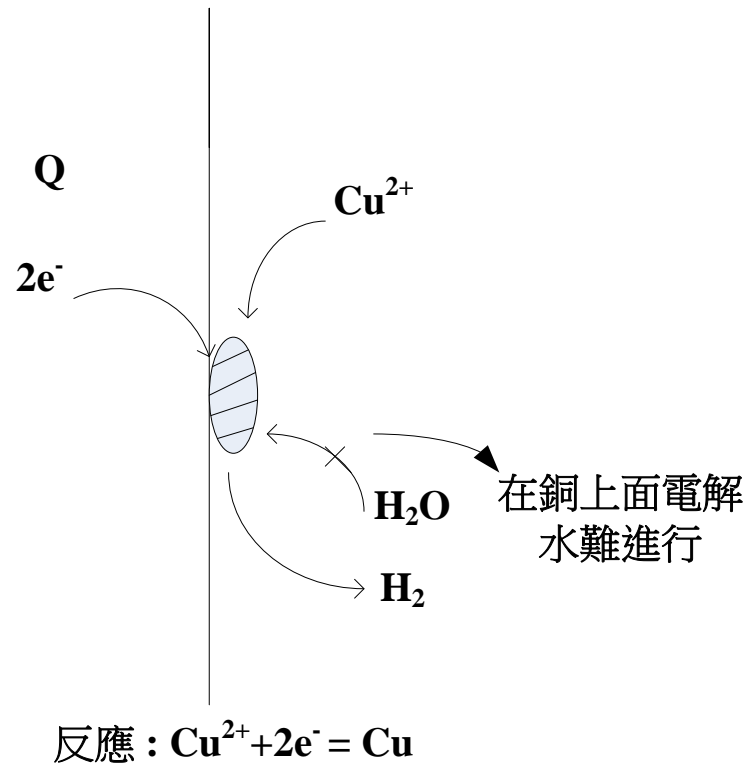
***M***: the molar mass of the substance

***z***: electrons transferred per ion or species

**$\xi$** : Coulombic efficiency =  $Q_j / \sum Q_i = Q_j / Q$

# Faraday's Law

1.  $W = (Q/nF) M_w$
2.  $W = (Q\xi/nF) M_w$



## Ni Electroplating

$$h = 0.205 \times \xi \times i \times t$$

where:

**h** - coating thickness,  $\mu\text{m}$ ;

**$\xi$**  - current efficiency ;

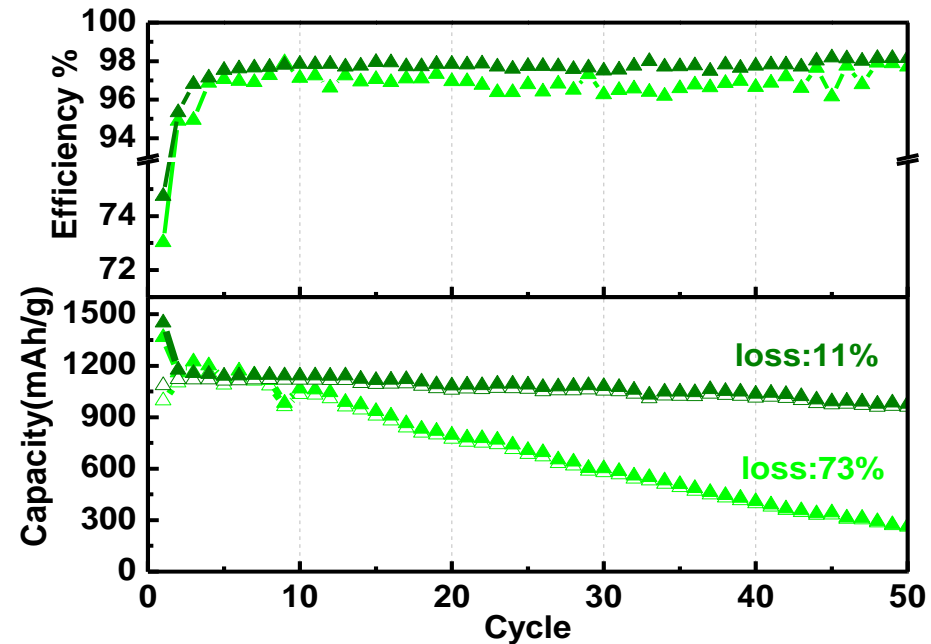
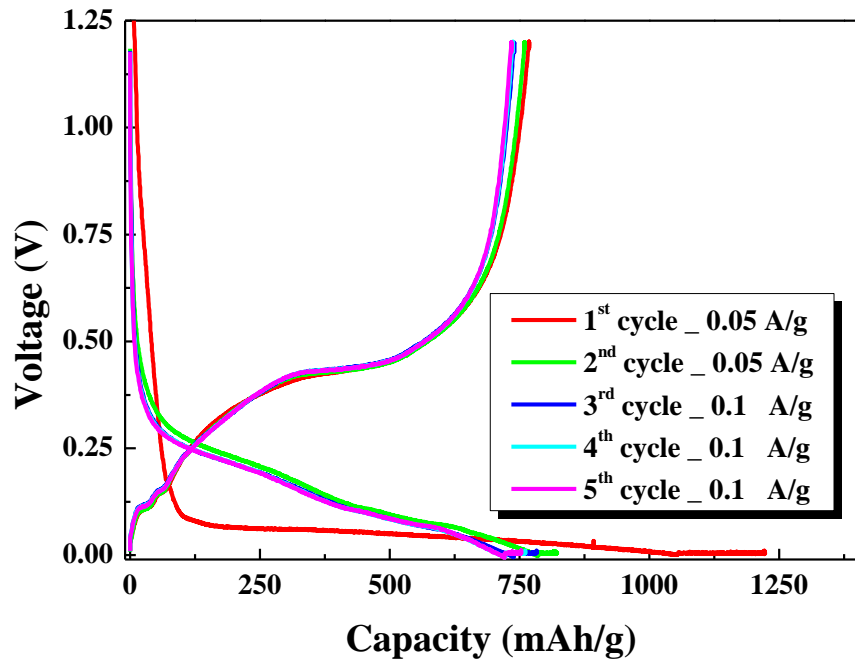
**i** - current density (I/A),  $\text{A}/\text{dm}^2$ ;

**t** - time, min.

$\xi$

Deposit	Electrolyte	Range, %
Ag	CN	100
Au	Acid Neutral CN	50 - 100
Cd	CN	85 - 95
Cr	$\text{CrO}_3/\text{H}_2\text{SO}_4$ $\text{CrO}_3/\text{SO}_4\text{-F}$	10 - 15 18 - 25
Cu	Acid $\text{SO}_4$ CN (low eff.) CN (high eff.) $\text{P}_2\text{O}_7$	97 - 100 30 - 45 90 - 95 ~100
Fe	Acid	90 - 98
In	Acid or CN	30 - 50
Ni	Acid	93 - 98
Pb	Acid	95 - 100
Rh	Acid	10 - 50
Sn	Acid Alkaline	90 - 95 70 - 95
Zn	Acid CN	~95 50 - 80

## Lithium Ion Batteries



## Fuel Cell:

## Oxygen Reduction Reaction (ORR)

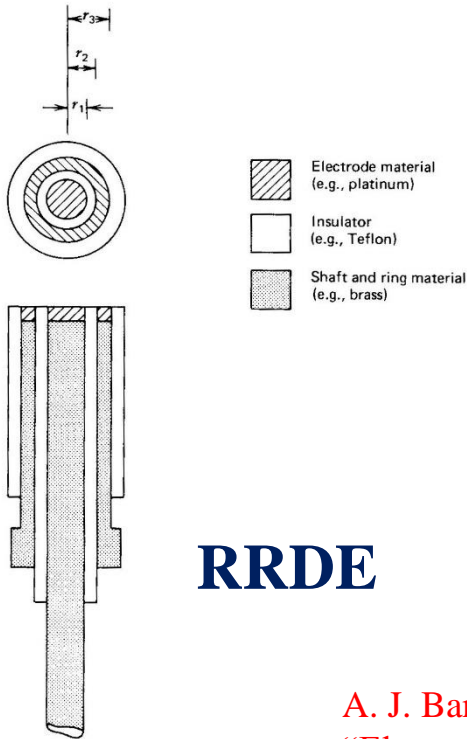
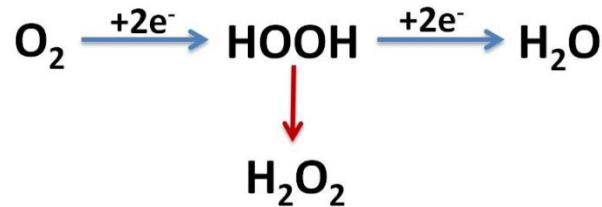
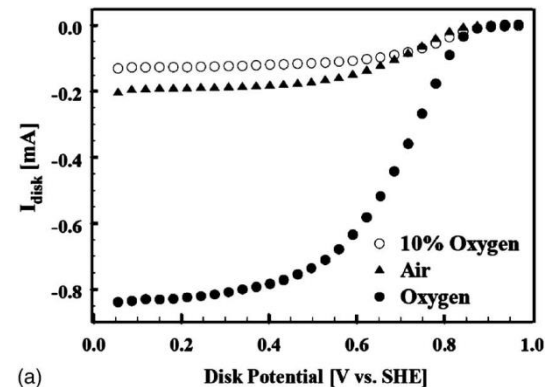
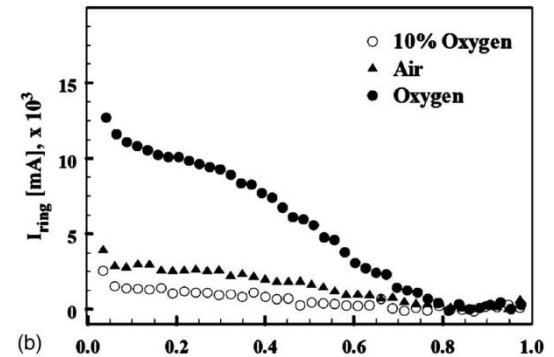
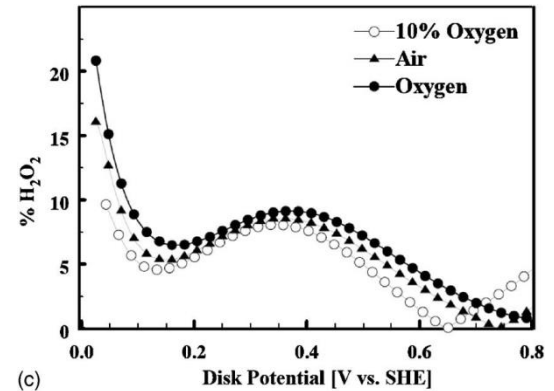


Figure 8.4.1  
Ring-disk electrode.

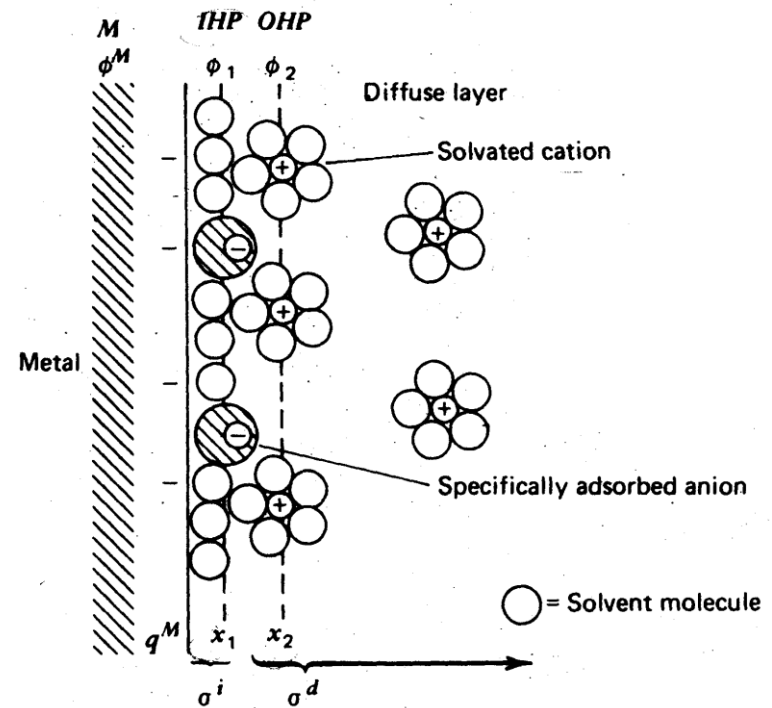
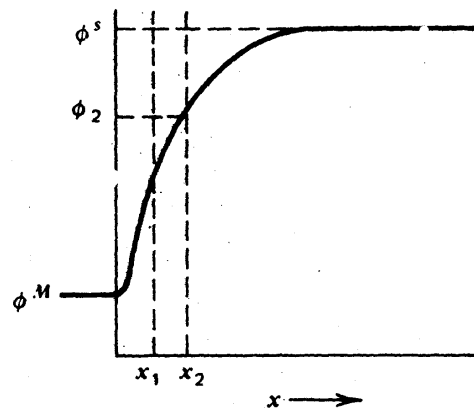
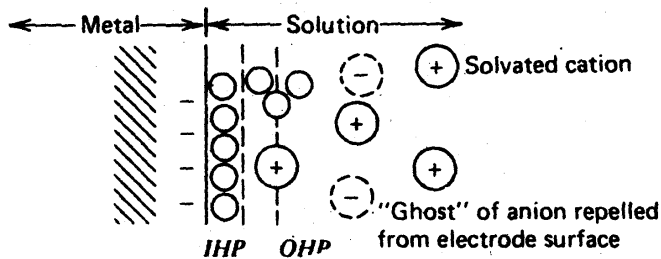
A. J. Bard and L. R. Faulkner,  
 "Electrochemical Methods -  
 Fundamentals and Applications"

JES, 155, B50-57(2008)



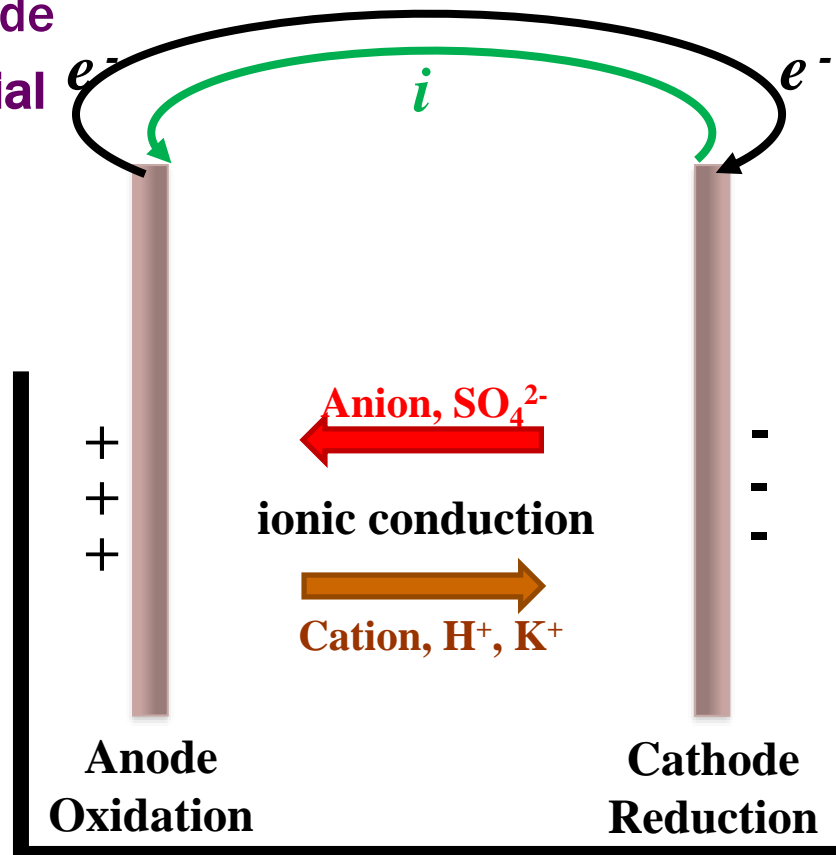


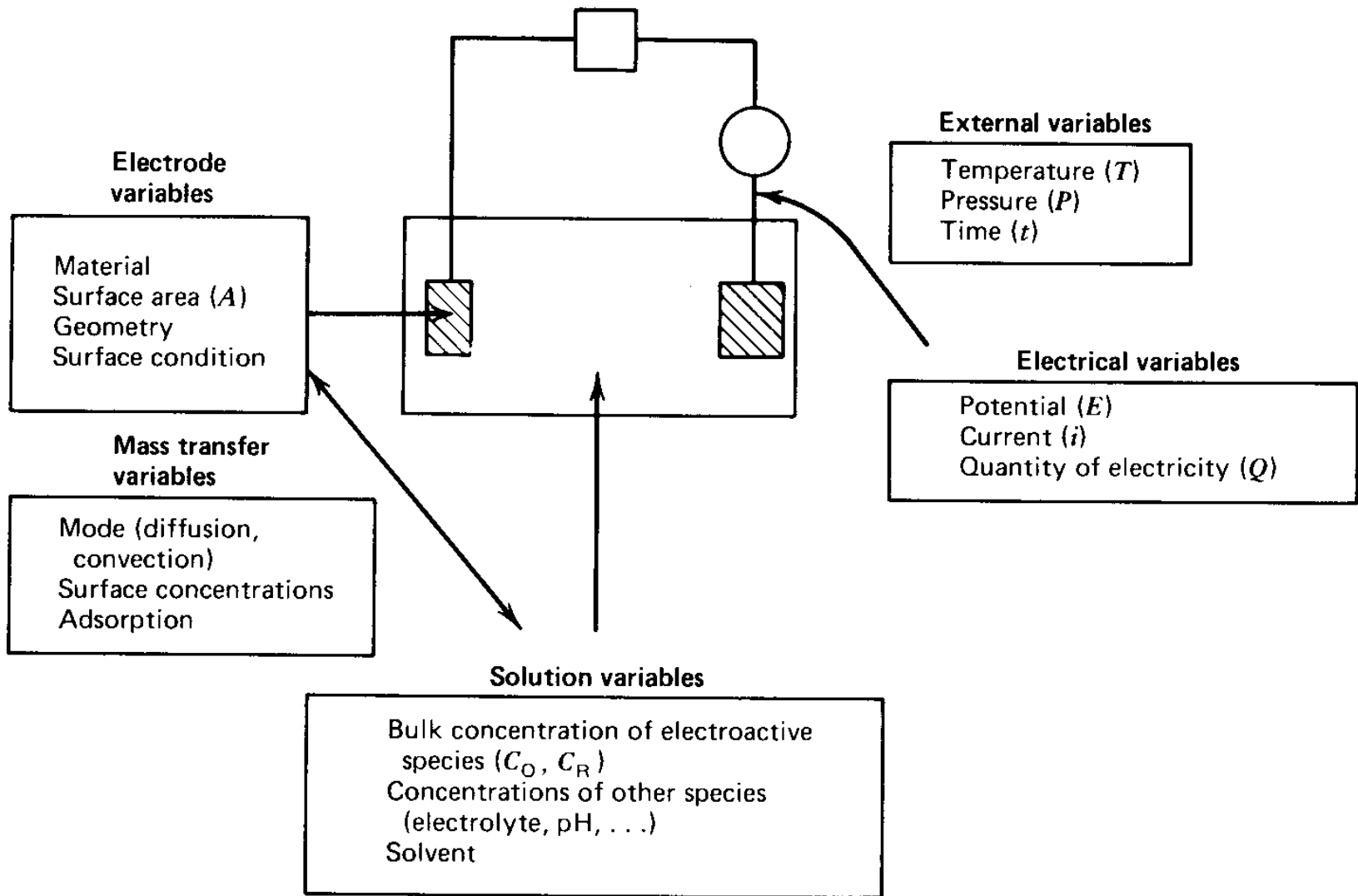
## Electric Double Layer (EDL)



**HP: Helmholtz Plane**  
**Compact layer**  
**Diffuse layer**

1. **Electrode:** electronic conductor or ionic conductor or mixed conductor
2. **Electrolytes:** Ionic conductors
3. **Anode, Anion, Anolyte :**
4. **Cathode, Cation, Catholyte :**
5. **Cell Potential (Voltage):** potential difference of electrons between cathode and anode
6. **Electrode potential**





# Recap!